

## SAFETY DATA SHEET

**Industri Etanol 99% (denaturerad med MIBK och MEK)**

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

## 1.1. Product identifier

## Trade name

Industri Etanol 99% (denaturerad med MIBK och MEK)

## 1.2. Relevant identified uses of the substance or mixture and uses advised against

## Relevant identified uses of the substance or mixture

Solvent - Industrial purposes.

## Relevant identified uses of the substance or mixture (REACH)

No special

## ▼ Uses advised against

No special

## 1.3. Details of the supplier of the safety data sheet

## Company and address

**Solveco AB**

Tallbacksgatan 10

S-195 72 Rosersberg

Sverige

T: +46 (0)8 732 72 75

F: +46 (0)8 732 72 76

<http://www.solveco.se>

## Contact person

Habib Hourani

## E-mail

[info@solveco.se](mailto:info@solveco.se)

## SDS date

2020-06-12

## SDS Version

2.0

## Date of previous version

2019-09-04 (1.0)

## ▼ 1.4. Emergency telephone number

Contact The National Poisons Information Service (dial 111, 24 h service).

See section 4 "First aid measures".

## SECTION 2: Hazards identification

## ▼ 2.1. Classification of the substance or mixture

Flam. Liq. 2; H225, Highly flammable liquid and vapour.

Eye Irrit. 2; H319, Causes serious eye irritation.

## 2.2. Label elements

## ▼ Hazard pictogram(s)



Signal word

Danger

▼ Hazard statement(s)

Highly flammable liquid and vapour.  
Causes serious eye irritation.

Safety statement(s)

▼ General

-

▼ Prevention

P280, Wear eye protection.  
P210, Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

▼ Response

P337+P313, If eye irritation persists: Get medical advice/attention.  
P370+P378, In case of fire: Use carbonic acid/water mist/carbon dioxide/alcohol-resistant foam to extinguish.

Storage

P403+P235, Store in a well-ventilated place. Keep cool.

Disposal

P501, Dispose of contents/container to an approved waste disposal plant.

▼ Hazardous substances

Ethanol  
Methyl isobutyl ketone  
Methyl ethyl ketone

2.3. Other hazards

Additional labelling

Not applicable

▼ Additional warnings

This mixture/product does not contain any substances considered to meet the criteria classifying them as PBT and/or vPvB.

SECTION 3: Composition/information on ingredients

▼ 3.2 Mixtures

Product/Ingredient name	Identifiers	% w/w	Classification	Note
Ethanol	CAS No.: 64-17-5 EC No.: 200-578-6 REACH No.: Index No.: 603-002-00-5	≥ 99%	Flam. Liq. 2, H225 Eye Irrit. 2, H319	
Methyl isobutyl ketone	CAS No.: 108-10-1 EC No.: 203-550-1 REACH No.: Index No.: 606-004-00-4	≤ 3%	EUH066 Flam. Liq. 2, H225 Eye Irrit. 2, H319 Acute Tox. 4, H332 STOT SE 3, H335	EU
Methyl ethyl ketone	CAS No.: 78-93-3 EC No.: 201-159-0 REACH No.:	≤ 2%	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	EU

Index No.: 606-002-00-3

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See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

#### Other information

EU: European occupational exposure limit

### SECTION 4: First aid measures

#### ▼ 4.1. Description of first aid measures

##### ▼ General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

##### ▼ Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

##### Skin contact

Immediately remove contaminated clothing and shoes. Ensure that skin, which has been exposed to the material, is washed thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners.

##### ▼ Eye contact

Upon irritation of the eye: Remove contact lenses. Flush eyes immediately with plenty of water or isotonic water (20-30°C) for at least 5 minutes and continue until irritation stops. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

##### Ingestion

Provide plenty of water for the person to drink and stay with him/her. In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the victim lean forward with head down to avoid inhalation of- or choking on vomited material.

##### Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

#### ▼ 4.2. Most important symptoms and effects, both acute and delayed

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Neurotoxic effects: This product contains organic solvents, which may cause adverse effects to the nervous system. Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

#### ▼ 4.3. Indication of any immediate medical attention and special treatment needed

If eye irritation persists: Get medical advice/attention.

##### ▼ Information to medics

Bring this safety data sheet or the label from this product.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Recommended: alcohol-resistant foam, carbonic acid, powder, water mist. Waterjets should not be used, since they can spread the fire.

#### ▼ 5.2. Special hazards arising from the substance or mixture

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds

are produced. These are:

Fire will result in dense black smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

Carbon oxides (CO / CO<sub>2</sub>).

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

## SECTION 6: Accidental release measures

### ▼ 6.1. Personal precautions, protective equipment and emergency procedures

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

### ▼ 6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.

### 6.3. Methods and material for containment and cleaning up

Limit spillage and collect using granular absorbent or similar materials, and dispose of it in accordance with the regulations on dangerous waste.

Use sand, sawdust, earth, vermiculite, diatomaceous earth to contain and collect non-combustible absorbent materials and place in container for disposal, according to local regulations.

To the extent possible cleaning is performed with normal cleaning agents. Avoid use of solvents.

### 6.4. Reference to other sections

See section on "Disposal considerations" in regard of handling of waste.

See section on 'Exposure controls/personal protection' for protective measures.

## SECTION 7: Handling and storage

### ▼ 7.1. Precautions for safe handling

Protect electrical equipment in accordance with current standards. To divert static electricity during transmission, containers must be grounded and connected by wire with the receiving containers. Do not use spark-forming tools.

Avoid static electricity.

Ground and bond container and receiving equipment.

Use explosion-proof [electrical/lighting/ventilating]equipment.

Use non-sparking tools.

Smoking, drinking and consumption of food is not allowed in the work area.

See section on 'Exposure controls/personal protection' for information on personal protection.

### ▼ 7.2. Conditions for safe storage, including any incompatibilities

Always store in containers of the same material as the original container.

Store in tightly closed containers and store protected from moisture and light. Containers should be dated when opened and tested periodically for the presence of peroxides. Do not exceed storage time limits.

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Must be stored in a cool and well-ventilated area, away from possible sources of ignition.

Take action to prevent static discharges.

#### Storage temperature

Dry, cool and well ventilated

### 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2

## SECTION 8: Exposure controls/personal protection

### ▼ 8.1. Control parameters

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Ethanol

Long term exposure limit (8 hours): 1000 ppm  
 Long term exposure limit (8 hours): 1920 mg/m<sup>3</sup>

Methyl isobutyl ketone

Long term exposure limit (8 hours): 50 ppm  
 Long term exposure limit (8 hours): 208 mg/m<sup>3</sup>  
 Short term exposure limit (15 minutes): 100 ppm  
 Short term exposure limit (15 minutes): 416 mg/m<sup>3</sup>

Annotations:

BMVG = Biological Monitoring Guidance Value exists  
 Sk = Can be absorbed through the skin and lead to systemic toxicity.

Methyl ethyl ketone

Long term exposure limit (8 hours): 200 ppm  
 Long term exposure limit (8 hours): 600 mg/m<sup>3</sup>  
 Short term exposure limit (15 minutes): 300 ppm  
 Short term exposure limit (15 minutes): 899 mg/m<sup>3</sup>

Annotations:

BMVG = Biological Monitoring Guidance Value exists  
 Sk = Can be absorbed through the skin and lead to systemic toxicity.

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.  
 EH40/2005 Workplace exposure limits (Fourth Edition 2020)

**DNEL**

No data available

**▼ PNEC**

No data available

**8.2. Exposure controls**

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

**General recommendations**

Smoking, eating and drinking are not allowed in the work premises

**▼ Exposure scenarios**

There are no exposure scenarios implemented for this product.

**Exposure limits**

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

**▼ Appropriate technical measures**

Airborne gas and dust concentrations must be kept at a minimum and below current limit values (see above).  
 Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended.  
 Ensure emergency eyewash and -showers are clearly marked.

**Hygiene measures**

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Always wash hands, forearms and face.

**Measures to avoid environmental exposure**

No specific requirements

**Individual protection measures, such as personal protective equipment**

**Generally**

Use only CE marked protective equipment.

**▼ Respiratory Equipment**

Work situation	Recommended Filter type	Class	Colour	Standards
If ventilation at the work place is insufficient, use a half- or full mask with an	A	-	Brown	EN14387




According to EC-Regulation 1907/2006 (REACH), annex II, including changes implemented by EC-Regulation 2015/830

Work situation	Recommended Filter type	Class	Colour	Standards
appropriate filter or an air-supplied breathing apparatus.				



#### ▼ Skin protection

Work situation	Recommended	Type/Category	Standards
	Dedicated work clothing should be worn.	-	-



#### ▼ Hand protection

Work situation	Material	Glove thickness (mm)	Breakthrough time (min.)	Standards
	Nitrile	-	-	EN374-2
	Butyl	-	-	EN374-2, EN374-3, EN388, EN421

#### Eye protection

Work situation	Recommended	Standards
	In the likelihood of direct or incidental exposure, use face protection or safety glasses with side shields.	EN166

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Form

Liquid

#### Colour

Clear

#### Odour

Characteristic

#### Odour threshold (ppm)

~ 350

#### ▼ pH

Testing not relevant or not possible due to nature of the product.

#### Density (g/cm<sup>3</sup>)

0.81

#### ▼ Viscosity

Testing not relevant or not possible due to nature of the product.

#### Phase changes

##### Melting point (°C)

-144

##### Boiling point (°C)

78.00 °C

##### Vapour pressure

5.90 kPa (20.00 °C)

##### Vapour density

5.9

▼ **Decomposition temperature (°C)**

Testing not relevant or not possible due to nature of the product.

▼ **Evaporation rate (n-butylacetate = 100)**

Testing not relevant or not possible due to nature of the product.

**Data on fire and explosion hazards**

**Flash point (°C)**

12.00 °C

▼ **Ignition (°C)**

Testing not relevant or not possible due to nature of the product.

**Auto flammability (°C)**

425 °C

**Explosion limits (% v/v)**

3.30 - 19.00 v/v%

▼ **Explosive properties**

Testing not relevant or not possible due to nature of the product.

▼ **Oxidizing properties**

Testing not relevant or not possible due to nature of the product.

**Solubility**

**Solubility in water**

Soluble

▼ **n-octanol/water coefficient**

Testing not relevant or not possible due to nature of the product.

▼ **Solubility in fat (g/L)**

Testing not relevant or not possible due to nature of the product.

**9.2. Other information**

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

No data available

**10.2. Chemical stability**

The product is stable under the conditions, noted in the section "Handling and storage".

**10.3. Possibility of hazardous reactions**

No special

**10.4. Conditions to avoid**

Avoid static electricity.

Do not expose to any forms of heat (e.g. solar radiation). May lead to excess pressure.

**10.5. Incompatible materials**

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

**10.6. Hazardous decomposition products**

The product is not degraded when used as specified in section 1.

**SECTION 11: Toxicological information**

**11.1. Information on toxicological effects**

▼ **Acute toxicity**

Product/Ingredient name	Species	Test	Route of exposure	Result
Ethanol	Rabbit	LD50	Dermal	>20000.00 mg/kg
Ethanol	Rat	LD50	Oral	6200.00 mg/kg
Ethanol	Rat	LC50 (4 hours)	Inhalation	124.70 mg/l

Methyl isobutyl ketone	Rat	LD50	Oral	2000 mg/kgbw
Methyl isobutyl ketone	Rabbit	LD50	Dermal	5000 mg/kgbw
Methyl isobutyl ketone	Rat	LC50	Inhalation	9 (4h) mg/l
Methyl isobutyl ketone	Mouse	LC50	Inhalation	32 (4h) mg/l

▼ **Skin corrosion/irritation**

Based on available data, the classification criteria are not met.

▼ **Serious eye damage/irritation**

Causes serious eye irritation.

▼ **Respiratory or skin sensitisation**

Based on available data, the classification criteria are not met.



▼ **Germ cell mutagenicity**

Based on available data, the classification criteria are not met.

▼ **Carcinogenicity**

Based on available data, the classification criteria are not met.

▼ **Reproductive toxicity**

Based on available data, the classification criteria are not met.

▼ **STOT-single exposure**

Based on available data, the classification criteria are not met.

▼ **STOT-repeated exposure**

Based on available data, the classification criteria are not met.

▼ **Aspiration hazard**

Based on available data, the classification criteria are not met.

▼ **Long term effects**

**Irritation effects:** This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

**Neurotoxic effects:** This product contains organic solvents, which may cause adverse effects to the nervous system. Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

▼ **Other information**

Ethanol has been classified by IARC as a group 1 carcinogen.

Methyl isobutyl ketone has been classified by IARC as a group 2B carcinogen.

## SECTION 12: Ecological information

### ▼ 12.1. Toxicity

Product/Ingredient name	Species	Test	Duration	Result
Ethanol	Fish (Pimephales promelas)	LC50	96 hours	13480.00 mg/l
Ethanol	Algae (Scenedesmus subspicatus)	IC50	7 days	5000.00 mg/l
Ethanol	Daphnia (Daphnia magna)	EC50	48 hours	5400.00 mg/l
Ethanol	Algae	IC50	72 hours	>10.9 mg/l
Methyl isobutyl ketone	Daphnia (Daphnia magna)	EC50	48 hours	>520 mg/l
Methyl isobutyl ketone	Algae	IC50	72 hours	110 mg/l



Methyl isobutyl ketone	Fish ( <i>Lepomis macrochirus</i> )	LC50	96 hours	400 mg/l
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### 12.2. Persistence and degradability

Product/Ingredient name	Biodegradability	Test	Result
Ethanol	Yes	BOD5/COD	0.4 - 0.8

### ▼ 12.3. Bioaccumulative potential

Product/Ingredient name	Potential bioaccumulation	LogPow	BCF
Ethanol	No	No data available	< 10
Methyl isobutyl ketone	No data available	0,61	No data available

### 12.4. Mobility in soil

No data available

### 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances considered to meet the criteria classifying them as PBT and/or vPvB.

### 12.6. Other adverse effects

No special

## SECTION 13: Disposal considerations

### ▼ 13.1. Waste treatment methods

To the extent the material has not been subject to regular tests of peroxide formation the waste shall be treated as explosive waste.

Product is covered by the regulations on hazardous waste.

#### EWC code

Not applicable

#### Specific labelling

Not applicable

#### Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

## SECTION 14: Transport information

### 14.1 - 14.4

This product is within scope of the regulations of transport of dangerous goods.

#### ▼ ADR/RID

UN no.	Proper Shipping Name	Class	PG	Tunnel restriction code
1170	ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	3	II	2 (D/E)

#### ▼ IMDG

UN no.	Proper Shipping Name	Class	PG	EmS
1170	ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	3	II	F-E, S-D

#### ▼ IATA

Not applicable

#### ▼ "MARINE POLLUTANT"

No

#### 14.5. Environmental hazards

Not applicable

#### 14.6. Special precautions for user

Not applicable

#### ▼ 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### ▼ Restrictions for application

People under the age of 18 shall not be exposed to this product.

Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

##### ▼ Demands for specific education

No specific requirements

##### SEVESO - Categories / dangerous substances

▼

P5c

▼

##### ▼ Additional information

Not applicable

##### ▼ Sources

Council Directive 92/85/EEC on the introduction of measures to encourage improvements in the safety and health at work of pregnant workers and workers who have recently given birth or are breastfeeding.

The Control of Major Accident Hazards (COMAH) Regulations 2015.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (CLP).

Regulation (EC) 1907/2006 (REACH).

#### 15.2. Chemical safety assessment

No

### SECTION 16: Other information

#### ▼ Full text of H-phrases as mentioned in section 3

H225, Highly flammable liquid and vapour.

H319, Causes serious eye irritation.

EUH066, Repeated exposure may cause skin dryness or cracking.

H332, Harmful if inhaled.

H335, May cause respiratory irritation.

H336, May cause drowsiness or dizziness.

#### Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario  
EUH statement = CLP-specific Hazard statement  
EWC = European Waste Catalogue  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IARC = International Agency for Research on Cancer (IARC)  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
OECD = Organisation for Economic Co-operation and Development  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
RRN = REACH Registration Number  
SVHC = Substances of Very High Concern  
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
STOT-SE = Specific Target Organ Toxicity - Single Exposure  
TWA = Time weighted average  
UN = United Nations  
UVCB = Complex hydrocarbon substance  
VOC = Volatile Organic Compound  
vPvB = Very Persistent and Very Bioaccumulative

#### ▼ Additional information

In accordance with Regulation (EC) No. 1272/2008 (CLP) the evaluation of the classification of the mixture is based on:

The classification of the mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP)

The classification of the mixture in regard of physical hazards has been based on experimental data.

#### The safety data sheet is validated by

Habib Hourani

#### Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a blue triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.